



Highlight Rework Flux Solutions!



The pasty fluxes from ELSOLD® (gel flux / tacky flux) like AP 40, are suitable for a wide range of rework applications. Pasty fluxes combine the advantages of SMD* adhesives and fluxes. Due to this fact the components are held in position until the rework process is finished. The fluxes are effective with existing solder depots as well as the separate dispensing of solder. The flux is highly adhesive, has excellent wetting properties, a broad process latitude

and a high degree of compatibility with all standard circuit board surfaces e.g. perfect for Rework-Applications. This applies to leaded and lead free alloys and processes.

* SMD-Surface Mounted Device

EL SOLD® Pasty Rework Flux

Name	DIN EN 61190-1-1	Viscosity	Packaging	Order number
EL SOLD® AP-40	RELO	150 Pa.s	Syringe 5 ccm	EL09 0003
EL SOLD® AP-40	RELO	150 Pa.s	Syringe 10 ccm	EL09 0012
EL SOLD® AP-40	RELO	150 Pa.s	Jar 250 ccm	EL09 0013
EL SOLD® FRA-01	Flux remover for printed circuit boards		Spray can 0.4 l	EL12 0003

Test Method	Test Results	IPC-Test Method
Copper Mirror Test	Pass	IPC-TM-650 2.3.32
Silver Chromate Paper Test	Pass	IPC-TM-650 2.3.33
Halide, quantitative	0,0%	IPC-TM-650 2.3.35
SIR Test	Pass	IPC-TM-650 2.6.3.3
Corrosion Test	Pass	IPC-TM-650 2.6.15

Picture: Pasty Rework Flux delivery forms



Syringe 5 ccm & Syringe 10 ccm



Refill jars



EL SOLD® Cleaner Spray cans

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 ELSOLD GmbH & Co. KG
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 Im Schleeke 108
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