



## Highlight Rework Flux Solutions!



ELSOLD supplies a complete range of high-quality fluxes, specially manufactured to meet the toughest industry requirements.

In addition to the solder alloy, the most important factor to ensure a solder rework process of a consistent and reliable quality is the flux. It must prepare the surface to be soldered for the actual rework process and promote proper wetting.

Furthermore, following reflow the flux should have evaporated without leaving any resistance-lowering or corrosive residues on the circuit boards.



## ELSOLD® Rework Flux

Name	DIN EN 61190-1-1	Acid number	Packaging	Order number
ELSOLD® 200R	ORL0	24 mg KOH/g	Flux Pen	EL10 0078
ELSOLD® 200R	ORL0	24 mg KOH/g	Flux Bottle 25 ml	EL10 0079
ELSOLD® 400R	ROL0	70 mg KOH/g	Flux Pen	EL10 0080
ELSOLD® 400R	ROL0	70 mg KOH/g	Flux Bottle 25 ml	EL10 0081

Test Method	Test Results	IPC-Test Method
Copper Mirror Test	Pass	IPC-TM-650 2.3.32
Silver Chromate Paper Test	Pass	IPC-TM-650 2.3.33
Halide, quantitative	0,0%	IPC-TM-650 2.3.35
SIR Test	Pass	IPC-TM-650 2.6.3.3
Corrosion Test	Pass	IPC-TM-650 2.6.15

Picture: Rework Flux delivery forms



Flux Pen



Flux Pen,  
Flux Bottle



Flux Bottles

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